

SOUTH PRODUCTION NOTES

Jan 8, 2016
3-11 Shift Notes

BASF EMPLOYEES

46 Last Recordable
101 Last Lost time

SAFETY Notes: Check the walkways for ice and treat with icemelt. Some slippery spots have been found around the site, especially near roof gutter downspouts. Sly scrubber water autofill is not working – top off manually as needed – WOW.

Title V Notes: Trimer – Trimer is on ORP. The Chem tank probe has been replaced. See your Group Leader if you have any questions. CTO – is still in manual, continue to stay above 25% SP or it will kick out

#1 MED / D 0713:

Kirk believes he has remedied the powder room issues. WOW to check out #3 Station feed screw. Continue running.

Material was still wet so the dryer was slowed down on midnights – continue to monitor.

Do not increase the speed on the extruder to above 60 hz until IMC can correct the issue. Still need low level probe on miners installed, but is not needed for this product.

#1 RC / Clean for D 0713:

Feed off on day shift out of feed. Will be able to start up when pfaudler >250 degrees.

MUST FEED BAGS IN BATCH ORDER

#2 MED line / Styrene next:

See Justin's e-mail for clean up instructions.

Installed auger #28. Auger #13 is on the floor behind #2 extruder and can be used next when we need a change out about 100,000# into the run.

#2 RC/ Styrene next:

Continue cleaning per the cleanup sheet. Partial bag of Selexorb removed from bagoff station.

#3 MED line / AL 3945:

Continue making batches. **Please keep a close eye on the ammonia and nitric additions.**

#3 RC / AL-3945:

Feed off. Waiting to build up feed to restart.

#4 RC / Cu-0226:

Holding for more material.

There is one bag of the next size material that has been repacked and is staged by #4 RC. Hold this bag until we start up the next run.

#5 RC / Catoxid:

Continue feeding.

#6 RC & Dryer / D 0765 then Cleaning:

Need to button up and get relit.

Holding on clean up. Will be making partial batch sometime this weekend.

The suction gauge was recalibrated. It is currently reading .07. Keep an eye on the suction. The suction/syntron cutoff in the control room was changed to -.10 in order to compensate for the change.

West Pfaudler / D 4601

Make up solution and will need to make a batch. Continue on with 250 degree mark on drying for the start up of #1 RC.

East Pfaudler/ Cleaning:

Will be making a partial batch sometime this weekend.

6 Tank: Tank empty

Valve fixed. There was a screen and band clamp in the valve.

7 Tank: D-0226 Solution

Pumped out the solution in this tank. We have 2 totes worth on the 2nd floor to be used in the next run.

National Dryer / D-5206.

Schirmer finished soda blasting. Hold for next product.

PK Blender / Catoxid

Engineering wants to try pumping in 50 # of solution before starting to spin the PK to determine if this will help the dusting problem. Make one batch and then hold.

Use Cardboard sleeves for all bags. All bags are to be only filled $\frac{3}{4}$ full to prevent overfilling and spills. Please do not use water to seal caps or end seals. If we have issues with the blender leaking stop production and we will address the issues.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
DC gauge has been added to the Wonderware and has been moved over to near the weight tank. Gauge should be set at 3.5 and 4.25

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was remove and vessel cleaned out.
Cover plates over open hole in floor have been reinstalled.

Tower 3 / AI 5645:

Done with testing do not need to staff

Tower 6 / AI 5645:

Done with testing do not need to staff.

Repacking in screening room:

North Screener / DPT-0101:

Cleaning??

South Screener / DPT-0101:

Cleaning??

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

See Mark Goodman's e-mail about prep for start up.

TK #4 / Cu 2508:

Screener is functioning. Continue on.
Inspected loading method and operators should not be stabbing material to try to break up. They need to take shallower scoops and the material will scoop fine.

Milling V 2046: N/A

Harrop Kiln / AI 3920:

Raw materials here. Will need to get kiln lit and saggars changed out to full saggars.

Building 27 Belt Filter:

**Down for the weekend. Plan to start back up on Monday.
WOW for leaking vacuum pump.**